

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	H-2M1-03	STEERING RACK - LEFT HAND RACK	1
2	H-2M1-04	PINION	1
3	1589	DISC SPRING - 34.6x22.4x0.5	1
4	15	BEARING - BALL 15x35x11	2
5	1588	CIRCLIP - INTERNAL	2
6	H-2M1-08	SPACER	1
7	H-2M1-17	OIL SEAL	1
8	H-2M1-02	STEERING RACK HOUSING RIGHT HAND RACK	1
9	1588	NUT	1
10	1589	PRE LOAD BUNG	1
11	1590	LOCK WASHER	1
12	1591	SUPPORT TUBE	1
13	1595	SPRING - COMPRESSION	1
15	H-2M1-11	WASHER (EXTERNAL)	2
16	H-2M1-18	END CAP	1
17	1595	GAITER KIT - 2 OFF GAITERS + 4 OFF CABLE TIES PER KIT	2
18	H-2M1-05	BRACKET	1
19	1591	HEX HEAD SCREW 1/2 UNFx1 3/4 LONG	2
20	H-2M1-06	BRACKET PLATE	1
21	1594	BUSH STEEL WRAPPED	1
22	H-2M1-13	CLAMP	2
23	H-2M1-14	CLAMP	2
24	H-2M2-10	WASHER (INTERNAL)	2

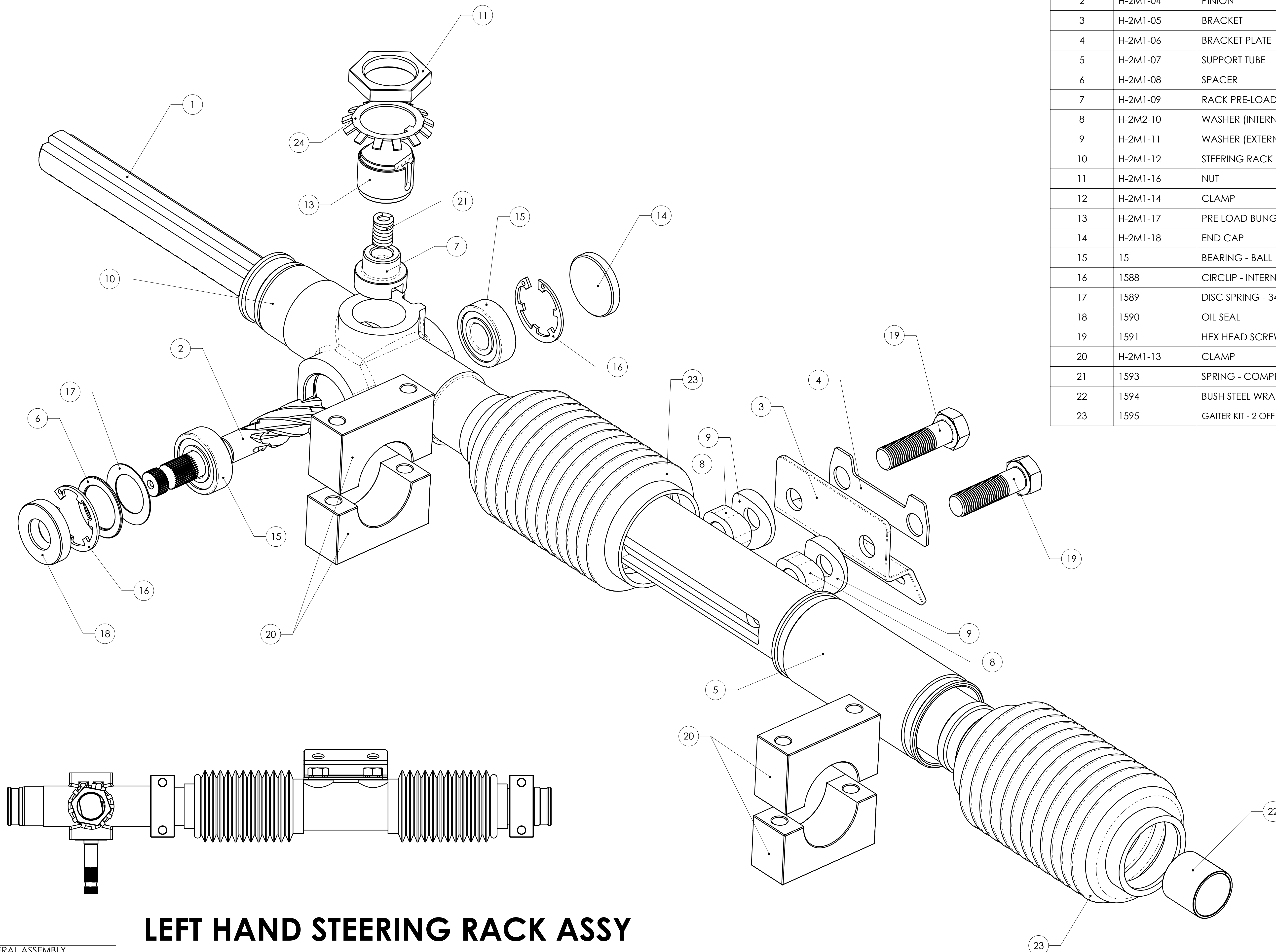
RIGHT HAND STEERING RACK ASSY

TITLE GENERAL ASSEMBLY
 SCALE 1:1 U.O.S. SHEET 1 OF 2
Drg. No. H-2M1-01

Quaife Design & Development.

FINISH. MACH. GRIND@G
 LIMITS. FRACT. + 1/64".
 DEC. + 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE_01 DATE_14.3.06
 DRAWN BY: J.P.D.

IF IN DOUBT, ASK.
Used In. MORGAN STEERING RACK



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	H-2M1-03	STEERING RACK - LEFT HAND RACK	1
2	H-2M1-04	PINION	1
3	H-2M1-05	BRACKET	1
4	H-2M1-06	BRACKET PLATE	1
5	H-2M1-07	SUPPORT TUBE	1
6	H-2M1-08	SPACER	1
7	H-2M1-09	RACK PRE-LOAD YOKE	1
8	H-2M2-10	WASHER (INTERNAL)	2
9	H-2M1-11	WASHER (EXTERNAL)	2
10	H-2M1-12	STEERING RACK HOUSING LEFT HAND RACK	1
11	H-2M1-16	NUT	1
12	H-2M1-14	CLAMP	2
13	H-2M1-17	PRE LOAD BUNG	1
14	H-2M1-18	END CAP	1
15	15	BEARING - BALL 15x35x11	2
16	1588	CIRCLIP - INTERNAL	2
17	1589	DISC SPRING - 34.6x22.4x0.5	1
18	1590	OIL SEAL	1
19	1591	HEX HEAD SCREW 1/2 UNFx1 3/4 LONG	2
20	H-2M1-13	CLAMP	2
21	1593	SPRING - COMPRESSION	1
22	1594	BUSH STEEL WRAPPED	1
23	1595	GAITER KIT - 2 OFF GAITERS + 4 OFF CABLE TIES PER KIT	1

LEFT HAND STEERING RACK ASSY

TITLE GENERAL ASSEMBLY
 SCALE 1:1 U.O.S. SHEET 2 OF 2
Drg. No. H-2M1-01

Quaife Design & Development.

FINISH. MACH. GRIND@G
 LIMITS. FRACT. + 1/64".
 DEC. + 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE_01 DATE_14.3.06
 DRAWN BY_J.P.D.

IF IN DOUBT, ASK.
Used In. MORGAN STEERING RACK

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